

SXTP70



7804 COLE RD COLDEN, N.Y. 14033 (716) 941-5010 (800) 937-1775 FAX

**INSTALLATION INSTRUCTIONS FOR
97-02 VMAX 700 TRIPLE PIPE INSTRUCTIONS**

Remove the stock pipe, the stock silencer, and the "Y" pipe from the sled. Reusing the stock 8mm bolts and stock exhaust gasket mount the triple pipe flanges on the cylinders making sure to line up the ID of the flange with the exhaust port.

IMPORTANT: The gasket and the flanges must only go one way and still line up with the port because the bolts are off center of the exhaust port. Install the Belly pan protector plate in the Belly pan just above the right front shock mount. Drill the 1/4" hole through the Belly pan using the plate as a guide holding it all the way to the right. Bolt plate on using the bolt provided. Remove the rubber "foot" off the stock silencer and install on to the "leg" of the triple silencer. Install the silencer into the sled with the outlets out the stock hole and the "foot" in its stock perch. Install the recoil (#3) side pipe in the sled first by starting the pipe on the flange and angling the front of the pipe toward the left side, compress the sealing rings on the flange and push the pipe all the way on the flange while pushing down and toward the right on the pipe getting it under the front hood mount crossbar. Next line up the #3 pipe exit tube with the silencer inlet.

Install the center #2 pipe in the sled on the #2 flange compressing the sealing rings as it goes on. Line up the pipe exit with the silencer inlet. Install the P.T.O. #1 pipe in the sled by repeating the #2 installation. Install the longer springs provided from the cylinder flanges to the pipes with two on each pipe. Next install the shorter springs provided to secure the pipe exit tubes to the silencer inlets. Install one of the long springs provided on the left front of the pipes from the top # 1 pipe tab down to the bottom # 3 pipe tab.

Install the spring tab provided on one of the two 1/4" holes on the right side of the aluminum bulk head flange just in front of the chain case with the bolt provided and tighten. Run the last long spring provided from the # 1 pipe down to the spring tab to secure pipes down **making sure the silencer foot is in its perch and the silencer outlets exit out the belly pan hole correctly**. Next install the correct jetting and clutching as per the chart for your temperature, fuel, altitude and state of modifications to your sled.

IMPORTANT: You may have to file down the hood tabs which hold the vents to the hood. This is needed for pipe clearance and must be done. We have provided some heat reflecting aluminum tape. This tape needs to be applied to the inside of the hood at areas where the pipes are the closest to the hood.

BENDER RACING INC. DISCLAIMER OF ALL WARRANTIES

Due to the nature of the products and services that we offer, all products set forth and presented for sale by Bender Racing Inc. are **SOLD "AS IS" WITH NO WARRANTIES, EITHER EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE**. Bender Racing Inc. is not responsible for any damages of any nature including but not limited to consequential, and incidental damages as a result of the use of any of these products or any parts that these products may effect. Bender Racing Inc. will not be held liable for any injuries incurred as a result of the use of any of these products or the parts these products may affect. All purchases of products set forth and presented for sale by Bender Racing Inc. and the "DISCLAIMER OF ALL WARRANTIES" provision, are to be controlled by the laws of the state of New York.